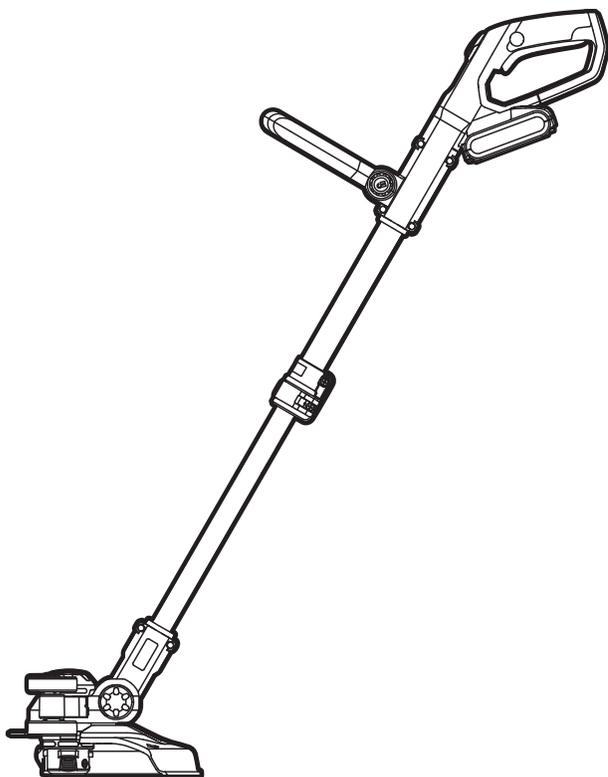


# **WORX**



## **SAFETY AND OPERATING MANUAL**

### **ORIGINAL INSTRUCTIONS**

**Cordless Lawn Trimmer/Lawn  
Edge Trimmer**

**WG163E  
WG163E.X**



## **PRODUCT SAFETY GENERAL SAFETY WARNINGS**

 **WARNING: Read all safety warnings and all instructions.** Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

**Carefully read the instructions for the safe operation of the machine. Save all warnings and instructions for future reference.**

The appliance is only to be used with the power supply unit provided with the appliance.

This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.

**WARNING:** For the purposes

of recharging the battery, only use the detachable supply unit provided with this appliance.

### **Additional safety requirements for your lawn edge trimmer**

This grass trimmer is designed for cutting grass and similar soft vegetation and for trimming grass edges in private and hobby garden areas which are not accessible with a lawnmower.

The device is not allowed to be used in public gardens, parks, sports centres or at roadsides as well as in agriculture and forestry. This lawn trimmer is not allowed to be used for cutting or chopping:

- hedges, shrubs and bushes,
- flowers,
- in terms of composting.

Otherwise, there is a risk of injury.

### **IMPORTANT READ CAREFULLY BEFORE USE KEEP FOR FUTURE REFERENCE SAFE OPERATING PRACTICES**

#### **1. TRAINING**

a) Read the instructions

- carefully. Be familiar with the controls and the correct use of the machine.
- b) Never allow children, persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge or people unfamiliar with these instructions to use the machine, local regulations may restrict the age of the operator.
  - c) Keep in mind that the operator or user is responsible for accidents or hazards occurring to other people or their property.
- b) Avoid using the machine in bad weather conditions especially when there is a risk of lightning.
  - c) Use the machine only in daylight or good artificial light.
  - d) Never operate the machine with damaged guards or shields or without guards or shields in place.
  - e) Switch on the motor only when the hands and feet are away from the cutting means.
  - f) Always disconnect the machine from the power supply (e.g. remove the battery pack from the machine)
    - 1) whenever the machine is left unattended;
    - 2) before clearing a blockage;
    - 3) before checking, cleaning or working on the machine;
    - 4) after striking a foreign object;
    - 5) whenever the machine starts vibrating abnormally.
  - g) Take care against injury to feet and hands from the cutting means.

## **2. PREPARATION**

- a) Before use, always visually inspect the machine for damaged, missing or misplaced guards or shields.
- b) Never operate the machine while people, especially children, or pets are nearby.
- c) Wear eye protection and stout shoes at all times while operating the machine.

## **3. OPERATION**

- a) Wear eye protection, long trousers and stout

- h) Always ensure that the ventilation openings are kept clear of debris.
- i) Never fit metal cutting elements.
- j) Always be sure of your footing on slopes.
- k) Walk, never run.
- l) Not overreach and keep the balance at all times.
- m) Not to touch moving hazardous parts before removing the battery pack from the machine and the moving hazardous parts have come to a complete stop.

#### **4. MAINTENANCE AND STORAGE**

- a) Disconnect the machine from the power supply (e.g. remove the battery pack from the machine) before carrying out maintenance or cleaning work.
- b) Use only the manufacturer's recommended replacement parts and accessories.
- c) Inspect and maintain the machine regularly. Have the machine repaired only by an authorized repairer.
- d) When not in use, store the machine out of the reach of children.

#### **SAFETY WARNINGS FOR BATTERY PACK**

- a) Do not dismantle, open or shred cells or battery pack.**
- b) Do not short-circuit a battery pack. Do not store battery packs haphazardly in a box or drawer where they may short-circuit each other or be short-circuited by conductive materials.**

When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another. Shorting the battery terminals together may cause burns or a fire.

- c) Do not expose battery pack to heat or fire. Avoid storage in direct sunlight.**
- d) Do not subject battery pack to mechanical shock.**
- e) In the event of battery leaking, do not allow the liquid to come into contact with the skin or eyes. If contact has been made, wash the affected area with**

**copious amounts of water and seek medical advice.**

- f) Keep battery pack clean and dry.**
- g) Wipe the battery pack terminals with a clean dry cloth if they become dirty.**
- h) Battery pack needs to be charged before use. Always refer to this instruction and use the correct charging procedure.**
- i) Do not maintain battery pack on charge when not in use.**
- j) After extended periods of storage, it may be necessary to charge and discharge the battery pack several times to obtain maximum performance.**
- k) Recharge only with the charger specified by Worx. Do not use any charger other than that specifically provided for use with the equipment.**
- l) Do not use any battery pack which is not designed for use with the equipment.**
- m) Keep battery pack out of the reach of**

**children.**

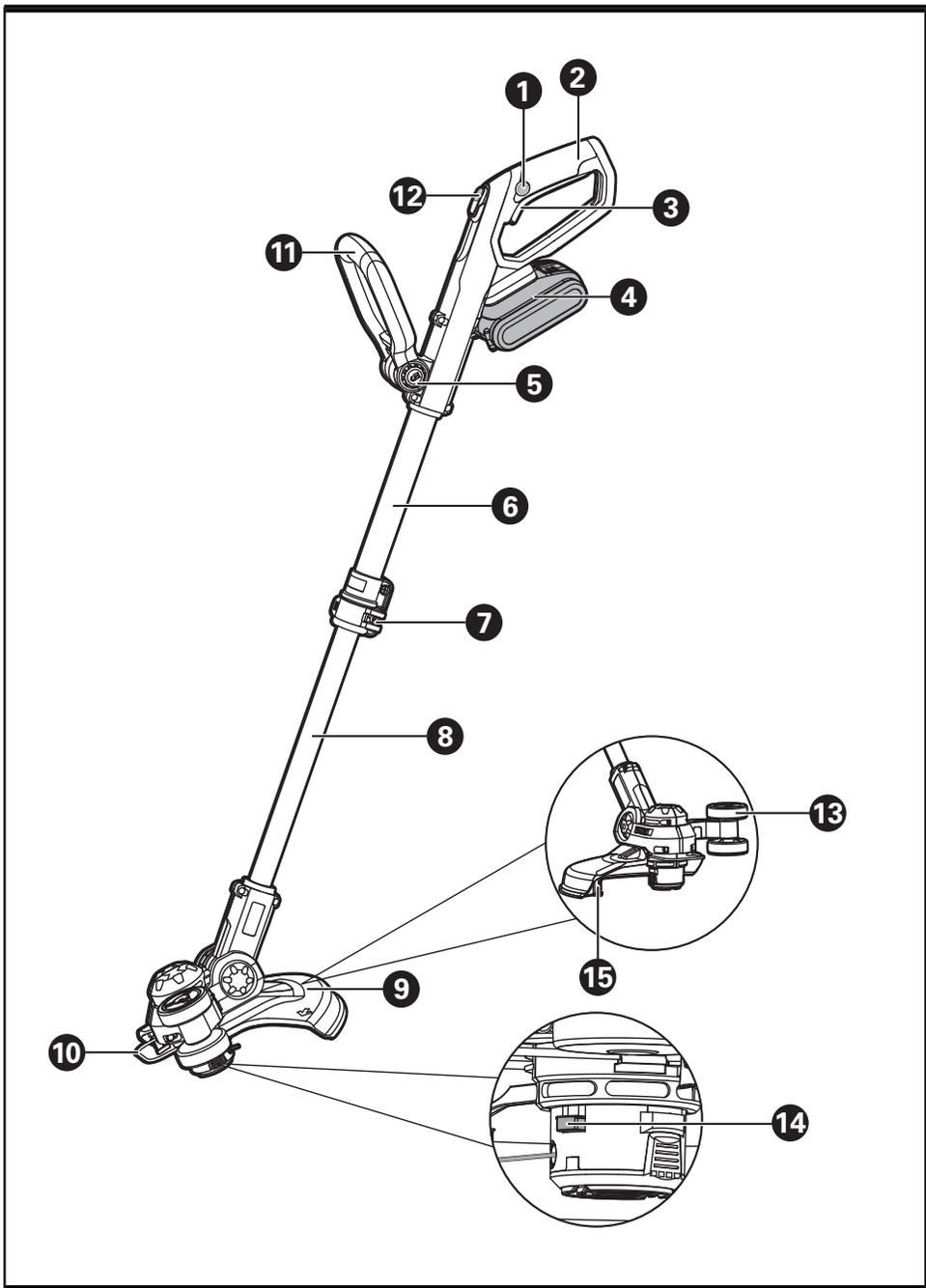
- n) Retain the original product literature for future reference.**
- o) Remove the battery from the equipment when not in use.**
- p) Dispose of properly.**
- q) Do not mix cells of different manufacture, capacity, size or type within a device.**
- r) Keep the battery away from microwaves and high pressure.**

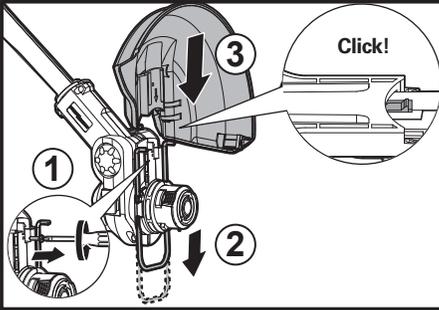
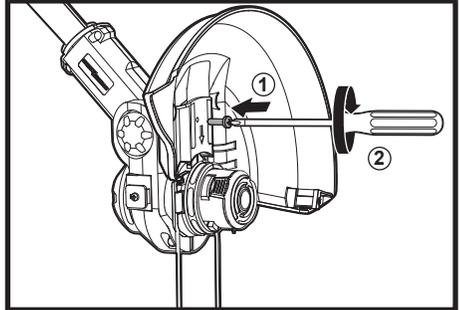
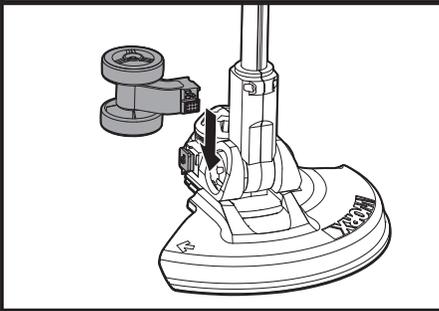
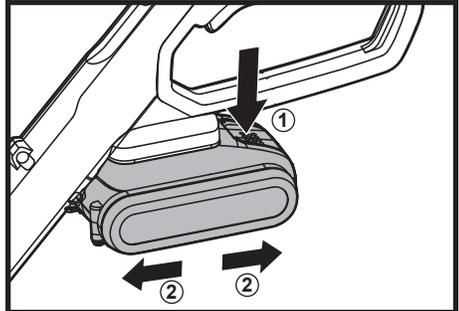
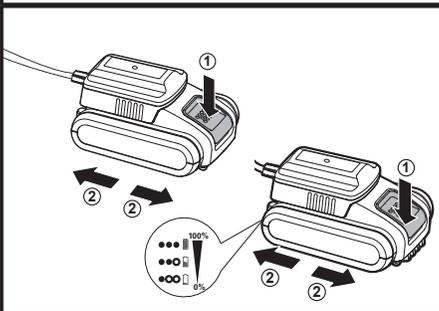
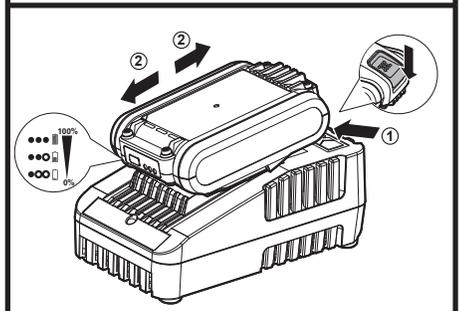
## SYMBOLS

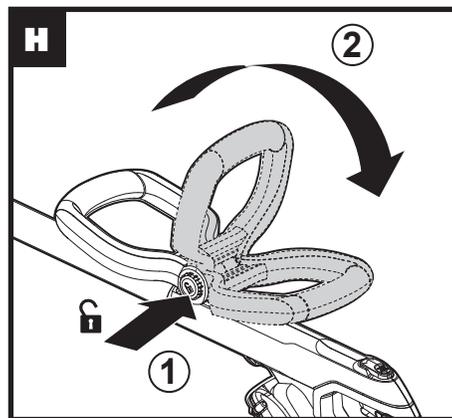
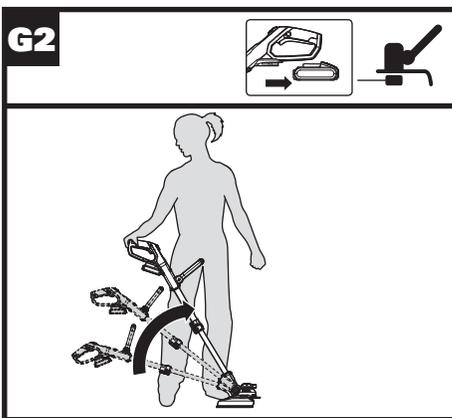
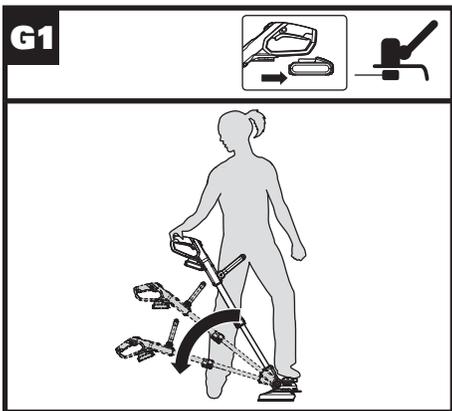
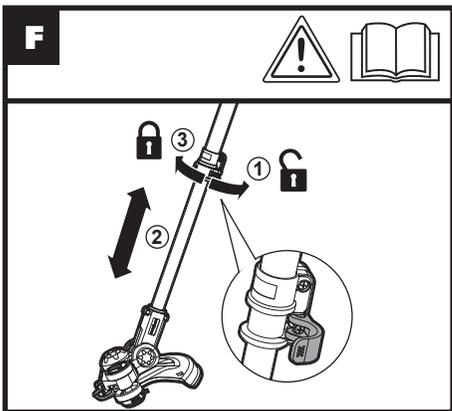
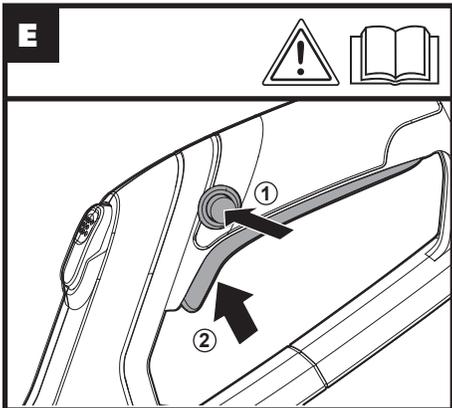
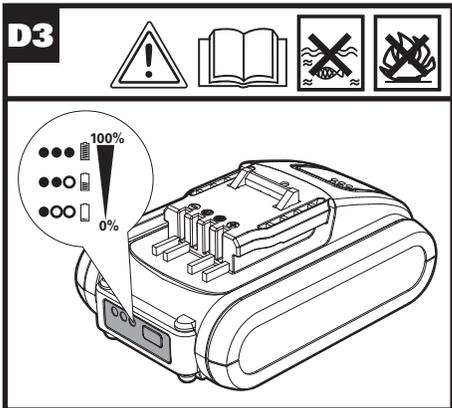
	Read operator's manual
	Batteries may enter water cycle if disposed improperly, which can be hazardous for ecosystem. Do not dispose of waste batteries as unsorted municipal waste.
	Do not burn
	Wear eye and ear protection

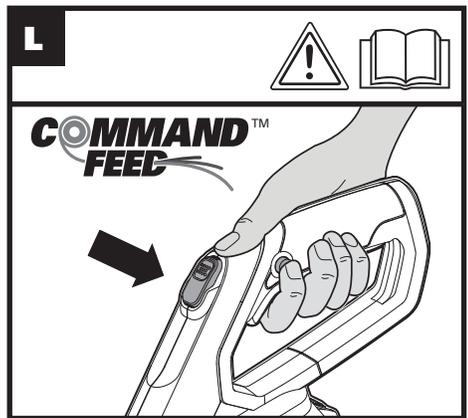
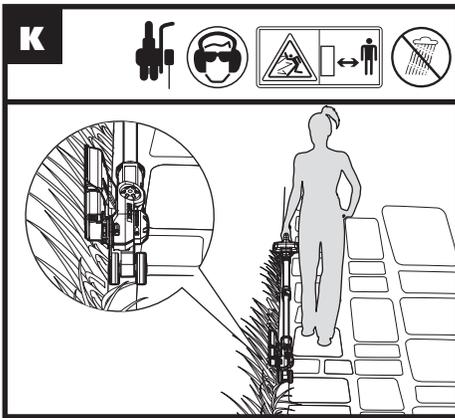
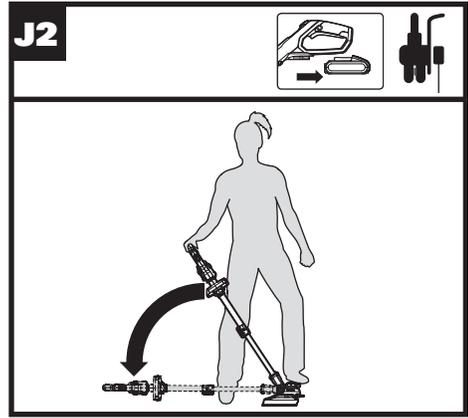
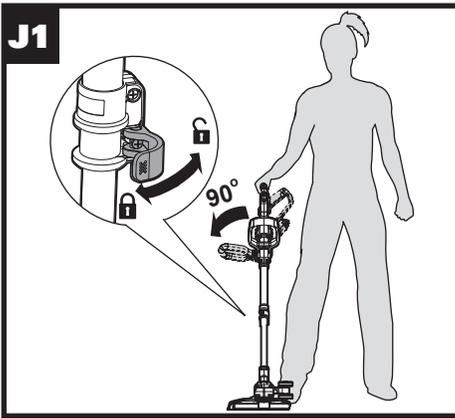
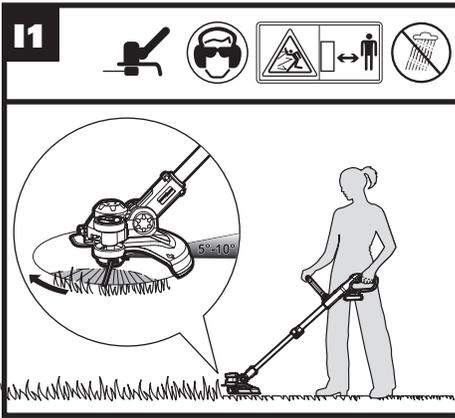
	Keep bystanders away
	Do not expose to rain
	Wear protective gloves
	Waste electrical products must not be disposed of with household waste. Please recycle where facilities exist. Check with your local authorities or retailer for recycling advice.
	Edging
	Trimming
	Make sure the battery is removed prior to changing accessories.
	Lock
	Unlock

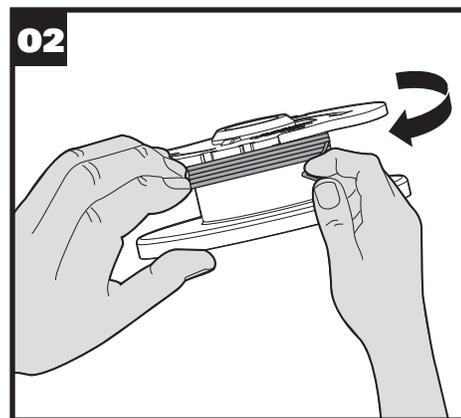
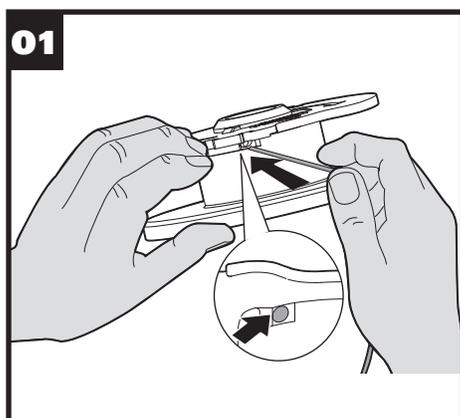
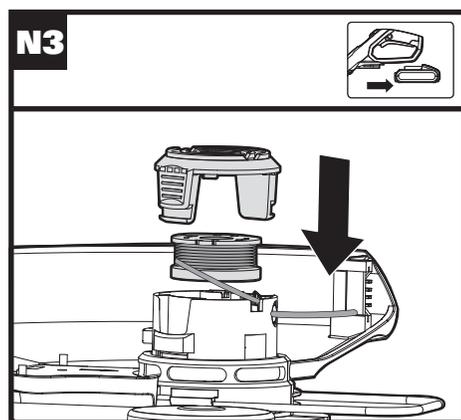
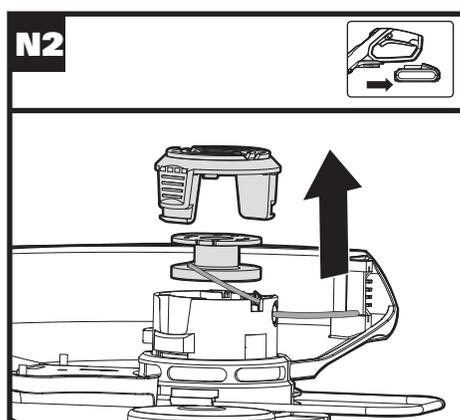
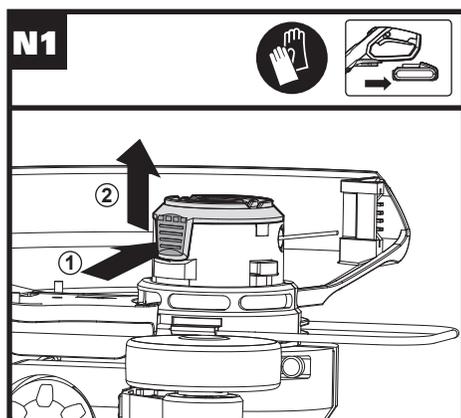
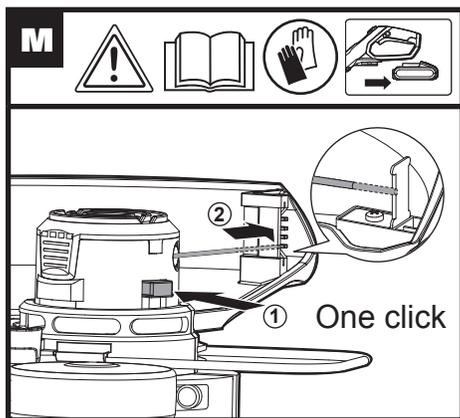
 Li-Ion 	Li-Ion battery This product has been marked with a symbol relating to 'separate collection' for all battery packs and battery pack. It will then be recycled or dismantled in order to reduce the impact on the environment. Battery packs can be hazardous for the environment and for human health since they contain hazardous substances.
 Li-Ion 	
	RCM marking
	<b>ABN:</b> Australian Business Number. By this number, business information such as entity type, status, business location etc. can be found at website <a href="http://abr.business.gov.au">http://abr.business.gov.au</a> . ABN of Positec Australia Pty Limited is 14 101 682 357.

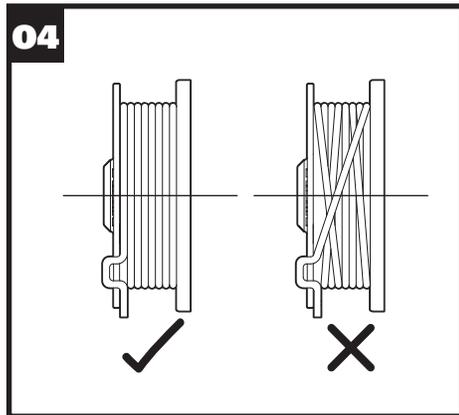
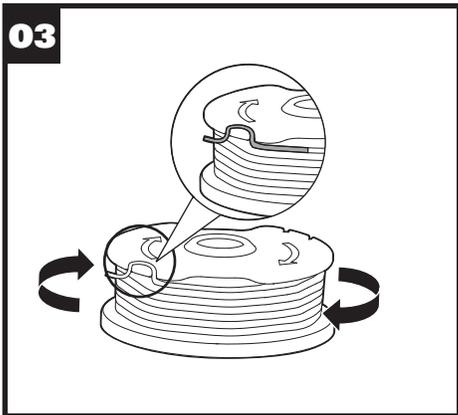


**A1****A2****B****C****D1****D2**









## COMPONENT LIST

<b>1. LOCK OFF BUTTON</b>
<b>2. REAR HANDLE</b>
<b>3. ON/OFF SWITCH</b>
<b>4. BATTERY PACK *</b>
<b>5. HANDLE UNLOCK BUTTON</b>
<b>6. UPPER SHAFT</b>
<b>7. LOCKING COLLAR</b>
<b>8. LOWER SHAFT</b>
<b>9. SAFETY GUARD</b>
<b>10. FLOWER GUARD</b>
<b>11. AUXILIARY HANDLE</b>
<b>12. COMMAND FEED BUTTON</b>
<b>13. EDGER WHEEL</b>
<b>14. LINE FEED BUTTON</b>
<b>15. LINE CUTTER</b>

\* Not all the accessories illustrated or described are included in standard delivery.

## TECHNICAL DATA

Type **WG163E WG163E.X (1-designation of machinery, representative of Battery- powered Lawn Trimmer)**

	<b>WG163E WG163E.X**</b>
Voltage	20V--- Max. ***
No load speed	7600/min
Cutting diameter	30cm
Line diameter	1.65mm
Machine weight (Bare Tool)	2kg

\*\* X=1-999, A-Z, M1-M9 there are only used for different customers, there are no safe relevant changes between these models

\*\*\* Voltage measured without workload. Initial battery voltage reaches maximum of 20 volts. Nominal voltage is 18 volts.

## SUGGESTED BATTERIES AND CHARGERS

Category	Type	Capacity
20V Battery	WA3551	2.0 Ah
	WA3551.1	2.0 Ah
20V Charger	WA3760	0.4 A
	WA3880	2.0 A

We recommend that you purchase your accessories from the same store that sold you the tool. Refer to the accessory packaging for further details. Store personnel can assist you and offer advice.

## NOISE INFORMATION

A weighted sound pressure  $L_{pA} = 74\text{dB(A)}$

$K_{pA}$  3.0dB(A)

A weighted sound power  $L_{wA} = 90\text{dB(A)}$

Wear ear protection



## VIBRATION INFORMATION

Typical weighted vibration  $a_h < 1.8\text{m/s}^2$

Uncertainty  $K = 1.5\text{m/s}^2$

The declared vibration total value may be used for comparing one tool with another, and may also be used in a preliminary assessment of exposure.

**WARNING!** The vibration emission value during actual use of the power tool can differ from the declared value depending on the ways in which the tool is used dependant on the following examples and other variations on how the tool is used:  
How the tool is used and the materials being cut or drilled.

The tool being in good condition and well maintained. The use the correct accessory for the tool and ensuring it is sharp and in good condition.

The tightness of the grip on the handles and if any anti vibration accessories are used.

And the tool is being used as intended by its design and these instructions.

**This tool may cause hand-arm vibration syndrome if its use is not adequately managed.**

**WARNING!** To be accurate, an estimation of exposure level in the actual conditions of use

**Cordless Lawn Trimmer/Lawn  
Edge Trimmer**

**WG163E  
WG163E.X**

should also take account of all parts of the operating cycle such as the times when the tool is switched off and when it is running idle but not actually doing the job. This may significantly reduce the exposure level over the total working period.

Helping to minimize your vibration exposure risk. ALWAYS use sharp chisels, drills and blades. Maintain this tool in accordance with these instructions and keep well lubricated (where appropriate). If the tool is to be used regularly then invest in anti vibration accessories.

Plan your work schedule to spread any high vibration tool use across a number of days.

## ASSEMBLY AND OPERATION



**NOTE:** Before using the tool, read the instruction book carefully.

### Intended Use

The machine is intended for the cutting of grass and weeds under bushes, as well as on slopes and edges that can not be reached with the lawn mower.

**WARNING!** The charger and battery pack are specially designed to work together so do not attempt to use any other devices. Never insert or allow metallic objects into your charger or battery pack connections because of an electrical failure and hazard will occur.

**WARNING!** Always wear the eye protection. Never lean over the trimmer head. Rocks or debris can ricochet or be thrown into eyes and face and cause blindness or other serious injury. When operating unit, check for the following:

Wear eye protection and heavy clothing. Hold front handle with one hand and auxiliary handle with the other hand. Keep unit below waist level. Work only from your right to your left to ensure debris is thrown away from you. Without bending over, keep line near and parallel to the ground (perpendicular when edging) and not crowded into material being cut.

**WARNING!** Make sure that line is fed out before operation. Make sure motor is up to full speed before trimming or edging.

**WARNING!** Only use 1.65mm diameter cutting line. Other sizes of line will not feed properly and will result in improper cutting head function or can cause serious injury. Do not use other material such as wire, string, rope, etc. Wire can break off during cutting and become a dangerous projectile that can cause serious injury.

Action	Figure
<b>Assembly</b>	
Assembling the Safety Guard	See Fig. A1, A2

Mounting the Edger Wheel <b>WARNING! Make Sure the ON/OFF Switch is Locked Off to Prevent Accidental Starting.</b>	See Fig. B
Installing and Removing the Battery Pack	See Fig. C
Charging the battery pack More details can be found in charger's manual	See Fig. D1, D2
Checking the battery condition (only applies for the battery pack with battery indicator light)	See Fig. D3

### Operation

Safety ON/OFF Switch <b>WARNING!</b> The cutting head continues to rotate after the trimmer has been switched off; wait until it has completely stopped then lay down the tool.	See Fig. E
--	------------

### Trimming

- Adjusting the Shaft <b>WARNING!</b> Make Sure the ON/OFF Switch is Locked Off to Prevent Accidental Starting.	See Fig. F
- Adjusting the Trimmer Head	See Fig. G1, G2
- Adjusting the Auxiliary handle	See Fig. H
- Trimming	See Fig. I1
- Using the Flower Guard	See Fig. I2

### Edging

- Changing the tool into the Edging mode	See Fig. J1, J2
- Edging	See Fig. K
Command feeding the line - Note: Press as needed.	See Fig. L
Manually feeding the line	See Fig. M
Replacing the trimmer Spool	See Fig. N1, N2, N3
Manually winding the line	See Fig. O1, O2, O3, O4

## WORKING HINTS

### 1. AUTOMATIC LINE FEED SYSTEM

When initially switching on the trimmer, a small length of line is fed out.

A 'clattering' noise will be heard when the lines hit the Line Cutter. DO NOT BE ALARMED. This is quite normal. After about 5 seconds the line will be cut to the correct length and the noise will reduce as the motor gains full speed.

If the noise of the line being cut can't be heard, more line will need to be fed out.

To feed more line, it is first necessary to allow the trimmer to stop completely; it must come to a complete rest, then restart, allowing the motor to reach full speed.

Repeat above until you hear the line hitting against the Line Cutter.

## **COMMAND™ FEED** (See Fig. L)

Your grass trimmer is equipped with a Command Feed System. Just press the button while the machine is running, new line will feed out and then stop when you hear the 'clattering' noise of the new line being cut. The motor stops briefly when the Command Feed button is pressed, and restarts when released. This process enables the machine to automatically feed out new line.

### **3. MANUALLY FEEDING THE LINE (See Fig. M)**

Press and release manual line feed button (14), whilst gently pull out the lines until the lines reaches the line cutter.

If the line extends past the line cutter, too much line has been fed out.

If too much line is fed out, remove the cutting head cover and rotate the spool anti-clockwise until the line is at the desired length.

## **MAINTENANCE**

After use, disconnect the battery from the tool and check for damage.

Your power tool requires no additional lubrication or maintenance. There are no user serviceable parts in your power tool. Never use water or chemical cleaners to clean your power tool. Wipe clean with a dry cloth. Always store your power tool in a dry room temperature location. Keep the motor ventilation slots clean. Keep all working controls free of dust.

## **ENVIRONMENTAL PROTECTION**

 Waste electrical products must not be disposed of with household waste. Please recycle where facilities exist. Check with your local authorities or retailer for recycling advice.

# TROUBLESHOOTING

The following table gives problems and actions that you can perform if your machine does not operate correctly.



**WARNING:** Switch the machine off and remove the battery prior to any troubleshooting.

<b>Problems</b>	<b>Possible Causes</b>	<b>Corrective Action</b>
Trimmer fails to operate.	Battery discharged.  Battery too hot/cold. Motor is broken. Internal wiring of machine damaged.	Recharge battery; also see the content in charger manual. Allow to cool/warm. Contact Service Agent. Contact Service Agent.
Trimmer runs intermittently.	Motor is broken. Battery not fully charged. On/Off switch defective.	Contact Service Agent. Recharge battery. Contact Service Agent.
Excessive vibrations/noise.	Machine defective. Line spool is not wound well.	Contact Service Agent. Rewind the line. See "MANUALLY WINDING THE LINE" (Fig. O1, O2, O3, O4).
Cutting time per battery charge too short.	Battery has not been used for long period or only charged for short term. Grass too high. Battery defective.	Recharge battery; also see the content in charger manual. Cut in stages. Replace the battery.
Machine does not cut.	Line broken. Battery not fully charged.  Motor is broken (speed is too low). Grass entangled around cutting head.	Replace the line. Recharge battery; also see the content in charger manual. Contact Service Agent.  Remove grass.
Continuous lighting of the battery charge indicator.No charging procedure possible.	Battery not (properly) inserted.  Battery contacts contaminated.  Battery defective.	Properly insert battery into battery charger. Clean the battery contacts or replace the battery.  Replace the battery.
Battery charge indicator does not light up.	Plug of battery charger not plugged in (properly). Socket outlet, mains cable or battery charger defective.	Insert mains plug (fully) into the socket outlet. Check the mains voltage; have the battery charger checked by an authorized after-sales service agent.
Auto Feed/Command feed does not work	Cutting line is not wound well. The line is tangled.  Line is used up.	Manually feed the line, if still cannot feed out, remove the Spool out and rewind the line. Replace with a new spool of line.

Positec Australia Pty Limited  
10 Corporate Blvd Bayswater, VIC 3153, Australia

# DECLARATION OF CONFORMITY

We,  
Positec Germany GmbH  
Postfach 32 02 16, 50796 Cologne, Germany

On behalf of Positec declare that the product  
Description **Battery-powered Grass Trimmer**  
Type **WG163E WG163E.X (1-designation of machinery, representative of Battery- powered Lawn Trimmer)**  
Function **Cutting grass and similar soft vegetation and for trimming grass edges**

Complies with the following Directives:  
**2006/42/EC, 2014/30/EU, 2011/65/EU&(EU)2015/863, 2000/14/EC amended by 2005/88/EC**

2000/14/EC amended by 2005/88/EC:  
- Conformity Assessment Procedure as per **Annex VI**  
- Measured Sound Power Level **86dB(A)**  
- Declared Guaranteed Sound Power Level **90dB(A)**

The notified body involved  
Name: **Intertek Deutschland GmbH(notified body 0905)**  
Address: **Stangenstraße 1, 70771 LEINFELDEN-ECHTERDINGEN**

Standards conform to  
**EN 60335-1**  
**EN 50636-2-91**  
**EN 62233**  
**EN ISO 3744**  
**EN 55014-1**  
**EN 55014-2**

The person authorized to compile the technical file,  
**Name: Marcel Filz**  
**Address: Positec Germany GmbH**  
**Postfach 32 02 16, 50796 Cologne, Germany**



2022/01/27  
Allen Ding  
Deputy Chief Engineer, Testing & Certification  
Positec Technology (China) Co., Ltd  
18, Dongwang Road, Suzhou Industrial  
Park, Jiangsu 215123, P. R. China

**Cordless Lawn Trimmer/Lawn  
Edge Trimmer**

**WG163E  
WG163E.X**

# DECLARATION OF CONFORMITY

We,  
Positec (UK & Ireland) Ltd  
PO BOX 6242, Newbury, RG14 9LT, UK

On behalf of Positec declare that the product  
Description **Battery-powered Grass Trimmer**  
Type **WG163E WG163E.X (1-designation of machinery, representative of Battery- powered Lawn Trimmer)**  
Function **Cutting grass and similar soft vegetation and for trimming grass edges**

Complies with the following regulations:  
**Supply of Machinery (Safety) Regulations 2008**  
**Electromagnetic Compatibility Regulations 2016**  
**The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations**

**Noise Emission in the Environment by Equipment for Use Outdoors Regulations**  
- Conformity Assessment Procedure as per **SCHEDULE 9**  
- Measured Sound Power Level **86dB(A)**  
- Declared Guaranteed Sound Power Level **90dB(A)**

The notified body involved  
Name: **Intertek Testing and Certification Limited (Approved Body 0359)**  
Address: **Academy Place, 1-9 Brook Street, Brentwood, Essex, CM14 5NQ, United Kingdom**

Standards conform to  
**BS EN 60335-1**  
**BS EN 50636-2-91**  
**BS EN 62233**  
**BS EN ISO 3744**  
**BS EN 55014-1**  
**BS EN 55014-2**

The person authorized to compile the technical file,  
Name: **Jim Kirkwood**  
Address: **Positec (UK & Ireland) Ltd**  
**PO BOX 6242, Newbury, RG14 9LT, UK**



2022/01/27  
Allen Ding

**Cordless Lawn Trimmer/Lawn  
Edge Trimmer**

**WG163E  
WG163E.X**

**WORX**  
**it's your nature**

**[www.worx.com](http://www.worx.com)**

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